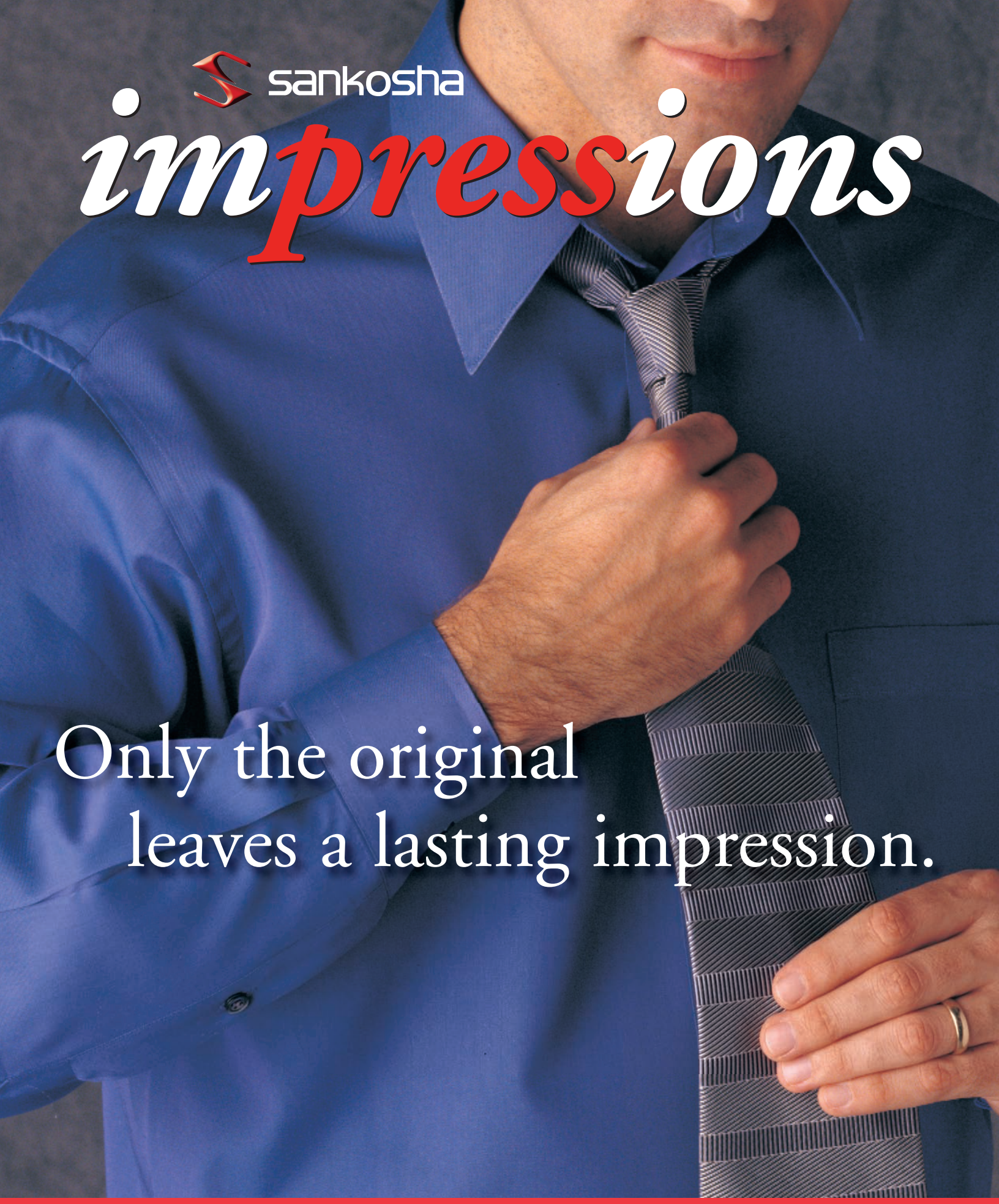

Cover and Pad User Manual

Cover and Pad User Manual
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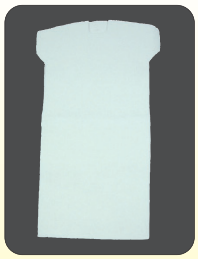
Covers and Pads
Parts Code Chart
and
List Prices



CN-561

Part	Parts No.	Description	Machine Model No.	No./Unit	List Price
BODY	S0B501	Body Cover	CN561	1	155.00
	S0B502	Body Felt Pad 8 mm	CN561	2	42.00
	S0B503	Body SH Silicone 10mm	CN561	1	388.50
	S0B504	Lower Body Rear Felt Pad	CN561	1	
TAIL	S0B514	Tail Clamp Cover	CN561	1	24.00
	S0B506	Tail Clamp Felt Pad	CN561	1	
TUCK	S0B507	No. 8 Tuck Cover	CN561	2	12.00
	S0B508	No. 8 Tuck Felt Pad 5mm	CN561	2	4.00
	S0B509	No. 8 Tuck H Silicone 6mm	CN561	2	15.00
NECK	S0B023	Neck Clamp(Small) Cover	VARIOUS MODELS	1	4.50
	S0B024	Neck Clamp(Small) Orange Silicone	VARIOUS MODELS	1	4.00
SHORT SLEEVE	S0B017	Short Sleeve Cover	VARIOUS MODELS	2	12.00
	S0B031	Short Sleeve Holder Cover	VARIOUS MODELS	2	12.00
CUFF	S0B025	No. 1 Cuff Clamp Cover	VARIOUS MODELS	4	9.00

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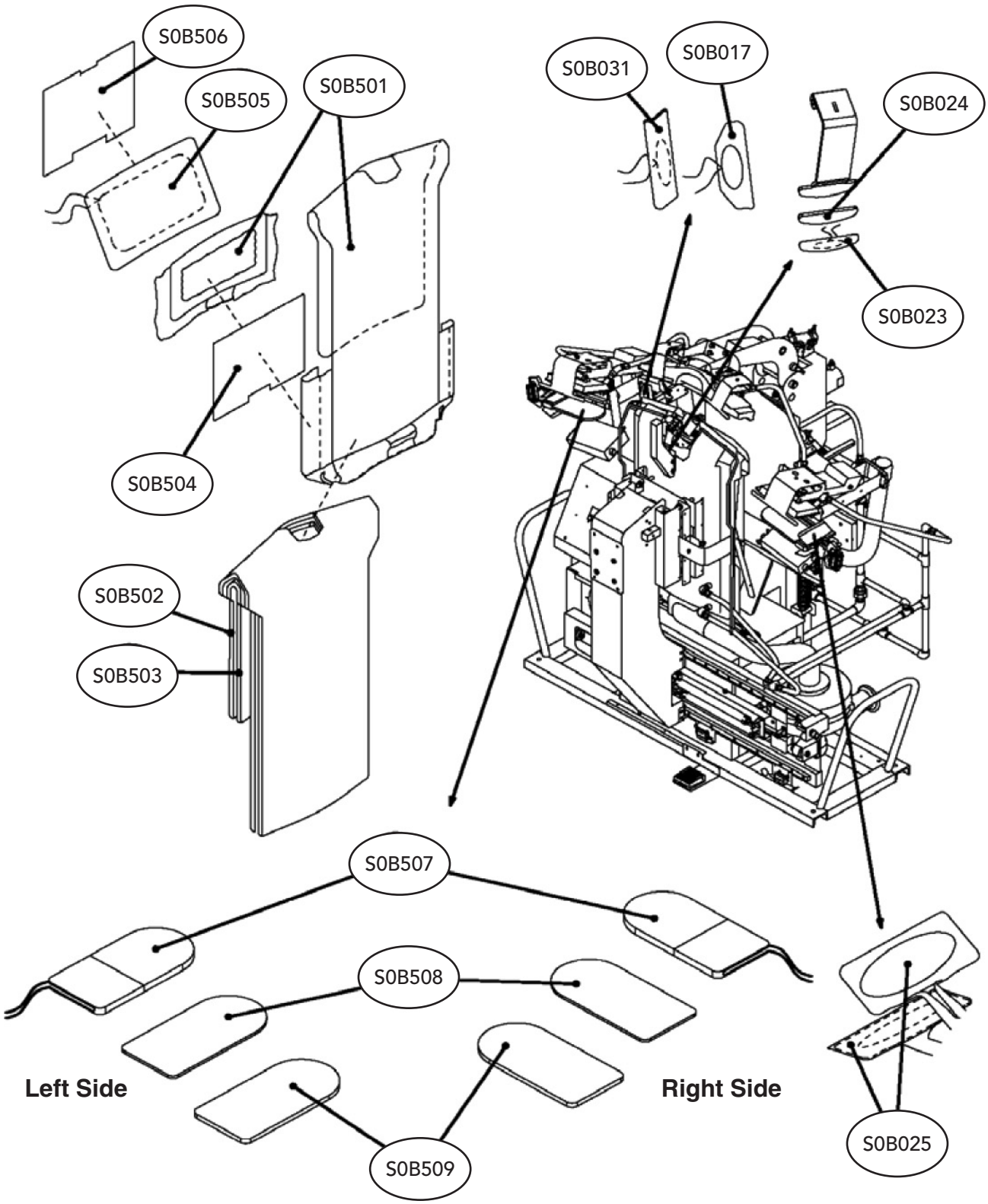
CN-561

Cover and Pad Replacement Diagram



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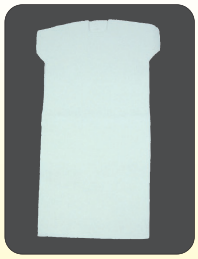
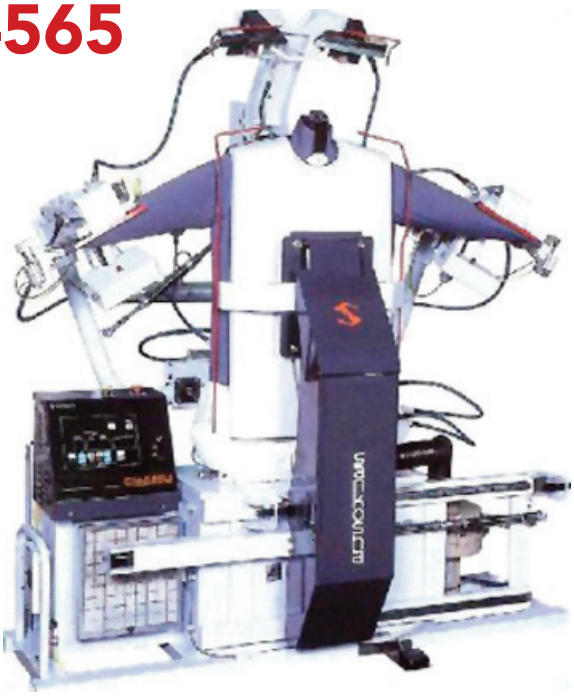
Covers and Pads

Parts Code Chart
and
List Prices



CN-565



Part	Parts No.	Description	Machine Model No.	No./Unit	List Price
BODY	S0B511	Body Cover	CN565	1	155.00
	S0B512	Body Felt Pad 8 mm	CN/565/566/567/CF160/161	2	42.00
	S0B513	Body SH Silicone 10mm	CN/565/566/567/CF160/161	1	388.50
TAIL	S0B514	Tail Clamp Cover	CN/565/566/567/CF161	1	24.00
TUCK	S0B515	No. 10 Tuck Cover (Right)	CN/565/566/567/ALP550	1	13.50
	S0B516	No. 10 Tuck Cover (Left)	CN/565/566/567/ALP550	1	13.50
	S0B517	No. 10 Tuck Felt Pad 5mm	CN/565/566/567/ALP550	2	4.00
	S0B518	No. 10 Tuck H Silicone 6mm	CN/565/566/567/ALP550	2	15.00
NECK	S0B023	Neck Clamp(Small) Cover	VARIOUS MODELS	1	4.50
	S0B024	Neck Clamp(Small) Orange Silicone	VARIOUS MODELS	1	4.00
SHORT SLEEVE	S0B017	Short Sleeve Cover	VARIOUS MODELS	2	12.00
	S0B031	Short Sleeve Holder Cover	VARIOUS MODELS	2	12.00
CUFF	S0B025	Cuff Clamp Cover	VARIOUS MODELS	4	9.00

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Missing Diagram

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CN-566

Covers and Pads
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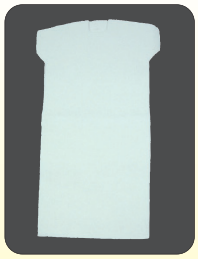

Part	Parts No.	Description	Machine Model No.	No./Unit	List Price
BODY	S0B519	Body Cover	CN566	1	159.00
	S0B512	Body Felt Pad 8 mm	CN565/566/567/CF160/161	2	42.00
	S0B513	Body SH Silicone 10mm	CN565/566/567/CF160/161	1	388.50
TAIL	S0B514	Tail Clamp Cover	CN565/566/567/CF161	1	24.00
TUCK	S0B515	No. 10 Tuck Cover (Right)	CN565/566/567/ALP550	1	13.50
	S0B516	No. 10 Tuck Cover (Left)	CN565/566/567/ALP550	1	13.50
	S0B517	No. 10 Tuck Felt Pad 5mm	CN565/566/567/ALP550	2	4.00
	S0B518	No. 10 Tuck Felt Silicone 6mm	CN565/566/567/ALP550	2	15.00
NECK	S0B023	Neck Clamp (Small) Cover	VARIOUS MODELS	1	4.50
	S0B024	Neck Clamp (Small) Orange Silicone	VARIOUS MODELS	1	4.00
SHORT SLEEVE	S0B017	Short Sleeve Cover	VARIOUS MODELS	2	12.00
	S0B031	Short Sleeve Holder Cover	VARIOUS MODELS	2	12.00
CUFF	S0B025	No. 1 Cuff Clamp Cover	VARIOUS MODELS	4	9.00

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Missing Diagram

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Covers and Pads

Parts Code Chart
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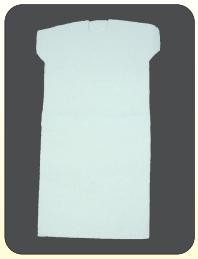

CN-567

Part	Parts No.	Description	Machine Model No.	No./Unit	List Price
BODY	S0B520	Body Cover	CN567	1	159.00
	S0B512	Body Felt Pad 8 mm	CN565/566/567/CF160/161	1	42.00
	S0B521	Body Felt Pad 12mm	CN567/CF161	1	65.00
	S0B513	Body SH Silicone 10mm	CN565/566/567/CF160/161	1	388.50
TAIL	S0B514	Tail Clamp Cover	CN565/566/567/CF161	1	24.00
TUCK	S0B515	No. 10 Tuck Cover (Right)	CN565/566/567/ALP550	1	13.50
	S0B516	No. 10 Tuck Cover (Left)	CN565/566/567/ALP550	1	13.50
	S0B517	No. 10 Tuck Felt Pad 5mm	CN565/566/567/ALP550	2	4.00
	S0B518	No. 10 Tuck Felt Silicone 6mm	CN565/566/567/ALP550	2	15.00
NECK	S0B023	Neck Clamp (Small) Cover	VARIOUS MODELS	1	4.50
	S0B024	Neck Clamp (Small) Orange Silicone	VARIOUS MODELS	1	4.00
SHORT SLEEVE	S0B017	Short Sleeve Cover	VARIOUS MODELS	2	12.00
	S0B031	Short Sleeve Holder Cover	VARIOUS MODELS	2	12.00
CUFF	S0B050	No. 2 Cuff Clamp Cover (Left/Lower Right/Upper)	CN567/CF161/ALP550	2	9.00
	S0B051	No. 2 Cuff Clamp Cover (Left/Upper Right/Lower)	CN567/CF161/ALP550	2	9.00

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Missing Diagram

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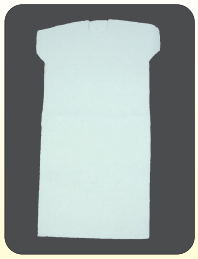
Covers and Pads
Parts Code Chart and List Prices



LP-570U

Part	Parts No.	Description	Machine Model No.	No./Unit	List Price
BODY	S0B600	Body Cover	LP570/170/175/ALP550	1	159.00
	S0B601	Body Felt Pad (Upper) 12mm	LP570/170/175/ALP550	1	65.00
	S0B602	Body Felt Pad (Lower) 8 mm	LP570/170/175/185/ALP550	1	60.50
	S0B603	Body SH Silicone 10mm	LP570/170/175/ALP550	1	388.50
TAIL	S0B604	Tail Clamp Cover	LP570/170/175/ALP550	1	24.00
FRONT TUCK	S0B106	Front Tuck Cover	LP570/170/175	2	10.50
	S0B107	Front Tuck Felt Pad (Left) 5mm	LP570/170/175	1	4.00
	S0B108	Front Tuck Felt Pad (Right) 5mm	LP570/170/175	1	4.00
	S0B109	Front Tuck H Silicone 6mm	LP570/170/175	2	10.50
REAR TUCK	S0B110	Rear Tuck Cover (Left)	LP570/170/175	1	9.00
	S0B111	Rear Tuck Felt Pad (Left) 5 mm	LP570/170/175	1	4.00
	S0B112	Rear Tuck Cover (Right)	LP570/170/175	1	9.00
	S0B113	Rear Tuck Felt Pad (Right) 5 mm	LP570/170/175	1	4.00
	S0B114	Rear Tuck SH Silicone 10mm	LP570/170/175	2	18.00
NECK	S0B023	Neck Clamp (Small) Cover	VARIOUS MODELS	1	4.50
	S0B024	Neck Clamp (Small) Orange Silicone	VARIOUS MODELS	1	4.00
SHORT SLEEVE	S0B017	Short Sleeve Cover	VARIOUS MODELS	2	12.00
	S0B031	Short Sleeve Holder Cover	VARIOUS MODELS	2	12.00
CUFF	S0B115	Cuff Clamp Cover	LP570/170/175	2	9.00

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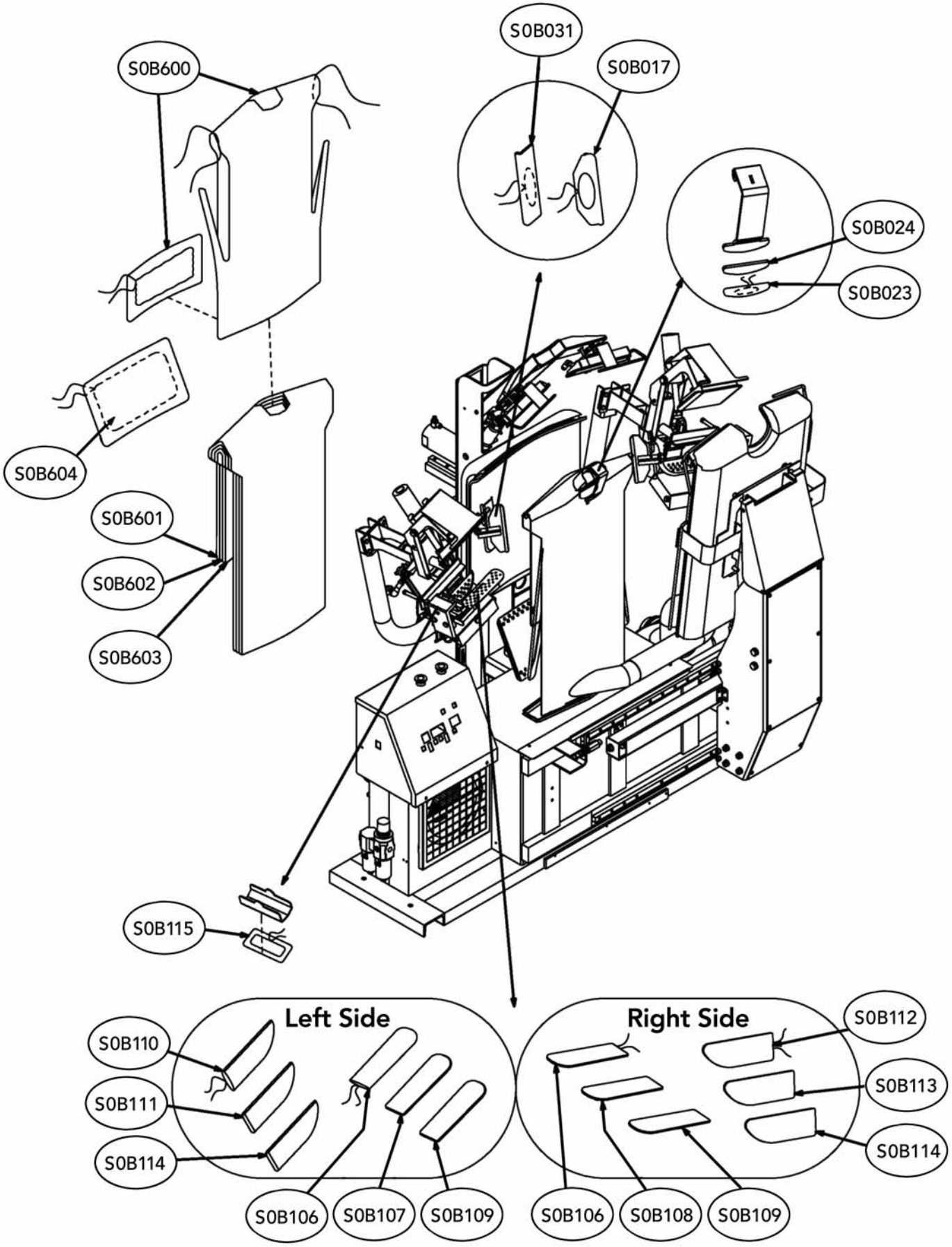
LP-570U

Cover and Pad Replacement Diagram



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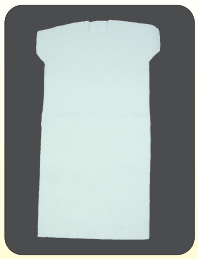
ALP-550U

Covers and Pads
Parts Code Chart
and
List Prices



Part	Parts No.	Description	Machine Model No.	No./Unit	List Price
BODY	S0B600	Body Cover	LP570/170/175/ALP550	1	159.00
	S0B601	Body Felt Pad (Upper) 12mm	LP570/170/175/ALP550	1	65.00
	S0B602	Body Felt Pad (Lower) 8 mm	LP570/170/175/185/ALP550	1	60.50
	S0B603	Body SH Silicone 10mm	LP570/170/175/ALP550	1	388.50
TAIL	S0B604	Tail Clamp Cover	LP570/170/175/ALP550	1	24.00
TUCK	S0B515	No.10 Tuck Cover(Right)	CN565/566/567/ALP550	1	13.50
	S0B516	No.10 Tuck Cover(Left)	CN565/566/567/ALP550	1	13.50
	S0B517	No.10 Tuck Felt Pad 5mm	CN565/566/567/ALP550	2	4.00
	S0B518	No.10 Tuck H Silicone 6mm	CN565/566/567/ALP550	2	15.00
NECK	S0B023	Neck Clamp(Small) Cover	VARIOUS MODELS	1	4.50
	S0B024	Neck Clamp(Small) Orange Silicone	VARIOUS MODELS	1	4.00
SHORT SLEEVE	S0B017	Short Sleeve Cover	VARIOUS MODELS	2	12.00
	S0B031	Short Sleeve Holder Cover	VARIOUS MODELS	2	12.00
CUFF	S0B050	No.2 Cuff Clamp Cover (Left/Lower Right/Upper)	CN557/567/161/ALP550	2	9.00
	S0B051	No.2 Cuff Clamp Cover (Left/Upper Right/Lower)	CN557/567/161/ALP550	2	9.00

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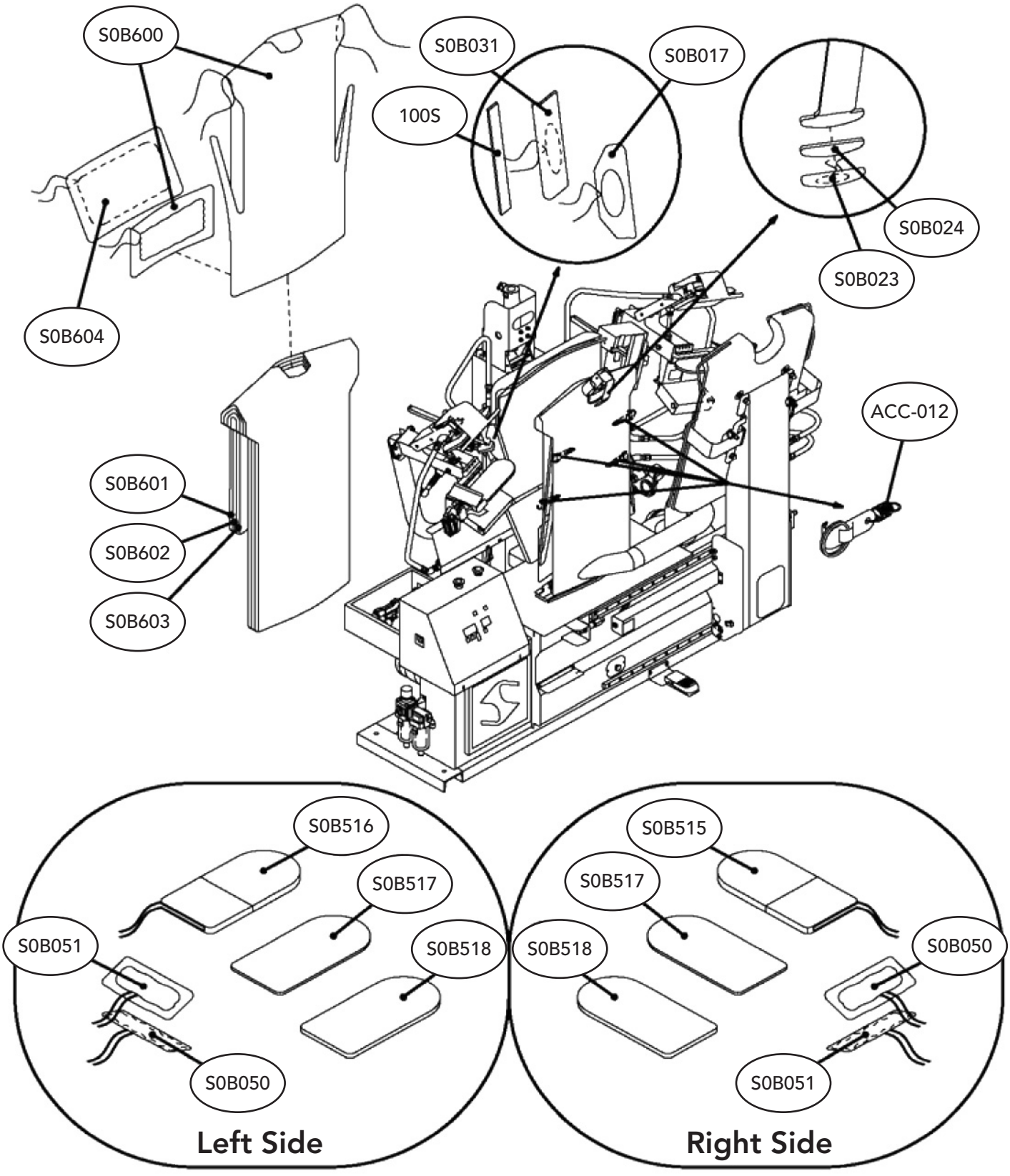
ALP-550U

Cover and Pad Replacement Diagram



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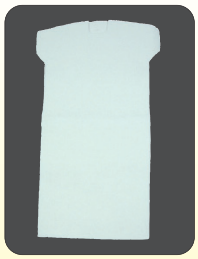
CF-150

Covers and Pads
Parts Code Chart
and
List Prices



Part	Parts No.	Description	Machine Model No.	No./Unit	List Price
BODY	S0B522	Apron Cover	CF150	2	104.95
	S0B523	Body Felt Pad 8mm	CF150	2	69.50
	S0B524	Body Cover(Inner)	CF150	2	82.00
	S0B525	Body Felt Pad 4mm	CF150	2	39.95
TUCK	S0B507	No. 8 Tuck Cover	CN561	4	12.00
	S0B508	No. 8 Tuck Felt Pad 5mm	CN561	4	4.00
	S0B509	No. 8 Tuck H Silicone 6mm	CN561	4	15.00
NECK	S0B015	Neck Clamp(Large) Cover	VARIOUS MODELS	2	5.00
	S0B016	Neck Clamp(Large) Orange Silicone	VARIOUS MODELS	2	4.50
BALLOON	S0B526	Balloon Cover	CF150	4	44.50
VACUUM	S0B527	Vacuum Cover	CF150	2	52.50

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Missing Diagram

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CF-160

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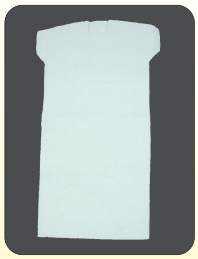

Part	Parts No.	Description	Machine Model No.	No./Unit	List Price
BODY	S0B550	Body Cover	CF160	2	155.00
	S0B512	Body Felt Pad 8 mm	CN565/566/567/CF160/161	4	42.00
	S0B513	Body SH Silicone 10mm	CN565/566/567/CF160/161	2	388.50
TAIL	S0B551	Tail Clamp Cover	CF160	2	24.00
TUCK	S0B552	No. 12 Tuck Cover(Right)	CF160/161	2	13.50
	S0B553	No. 12 Tuck Cover(Left)	CF160/161	2	13.50
	S0B554	No. 12 Tuck Felt Pad 5mm(Right)	CF160/161	2	4.00
	S0B555	No. 12 Tuck Felt Silicone 5mm(Left)	CF160/161	2	4.00
	S0B556	No. 12 Tuck H Silicone 6mm(Right)	CF160/161	2	15.00
	S0B557	No. 12 Tuck H Silicone 6mm(Left)	CF160/161	2	15.00
NECK	S0B023	Neck Clamp(Small) Cover	VARIOUS MODELS	2	4.50
	S0B024	Neck Clamp(Small) Orange Silicone	VARIOUS MODELS	2	4.00
SHORT SLEEVE	S0B017	Short Sleeve Cover	VARIOUS MODELS	4	12.00
	S0B031	Short Sleeve Holder Cover	VARIOUS MODELS	4	12.00
CUFF	S0B025	No.1 Cuff Clamp Cover	VARIOUS MODELS	8	9.00
BLOWER	S0B068	Blower Cover	CF160	1	15.00

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Missing Diagram

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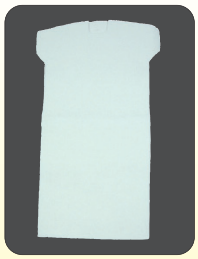

CF-161U

Part	Parts No.	Description	Machine Model No.	No./Unit	List Price
BODY	S0B558	Body Cover	CF161	2	159.00
	S0B512	Body Felt Pad 8 mm	CN565/566/567/CF160/161	2	42.00
	S0B521	Body Felt Pad 12mm	CN565/566/567/CF161	2	65.00
	S0B513	Body SH Silicone 10mm	CN565/566/567/CF160/161	2	388.50
TAIL	S0B514	Tail Clamp Cover	CN565/566/567/CF161	2	24.00
TUCK	S0B552	No. 12 Tuck Cover(Right)	CF160/161	2	13.50
	S0B553	No. 12 Tuck Cover(Left)	CF160/161	2	13.50
	S0B554	No. 12 Tuck Felt Pad 5mm(Right)	CF160/161	2	4.00
	S0B555	No. 12 Tuck Felt Silicone 5mm(Left)	CF160/161	2	4.00
	S0B556	No. 12 Tuck H Silicone 6mm(Right)	CF160/161	2	15.00
	S0B557	No. 12 Tuck H Silicone 6mm(Left)	CF160/161	2	15.00
NECK	S0B023	Neck Clamp(Small) Cover	VARIOUS MODELS	2	4.50
	S0B024	Neck Clamp(Small) Orange Silicone	VARIOUS MODELS	2	4.00
SHORT SLEEVE	S0B017	Short Sleeve Cover	VARIOUS MODELS	4	12.00
	S0B031	Short Sleeve Holder Cover	VARIOUS MODELS	4	12.00
CUFF	S0B050	No. 2 Cuff Clamp Cover (Left/Lower Right/Upper)	CN567/CF161/ALP550	4	9.00
	S0B051	No. 2 Cuff Clamp Cover (Left/Upper Right/Lower)	CN567/CF161/ALP550	4	9.00
BLOWER	S0B081	Blower Cover	CF161/170/175	1	15.00

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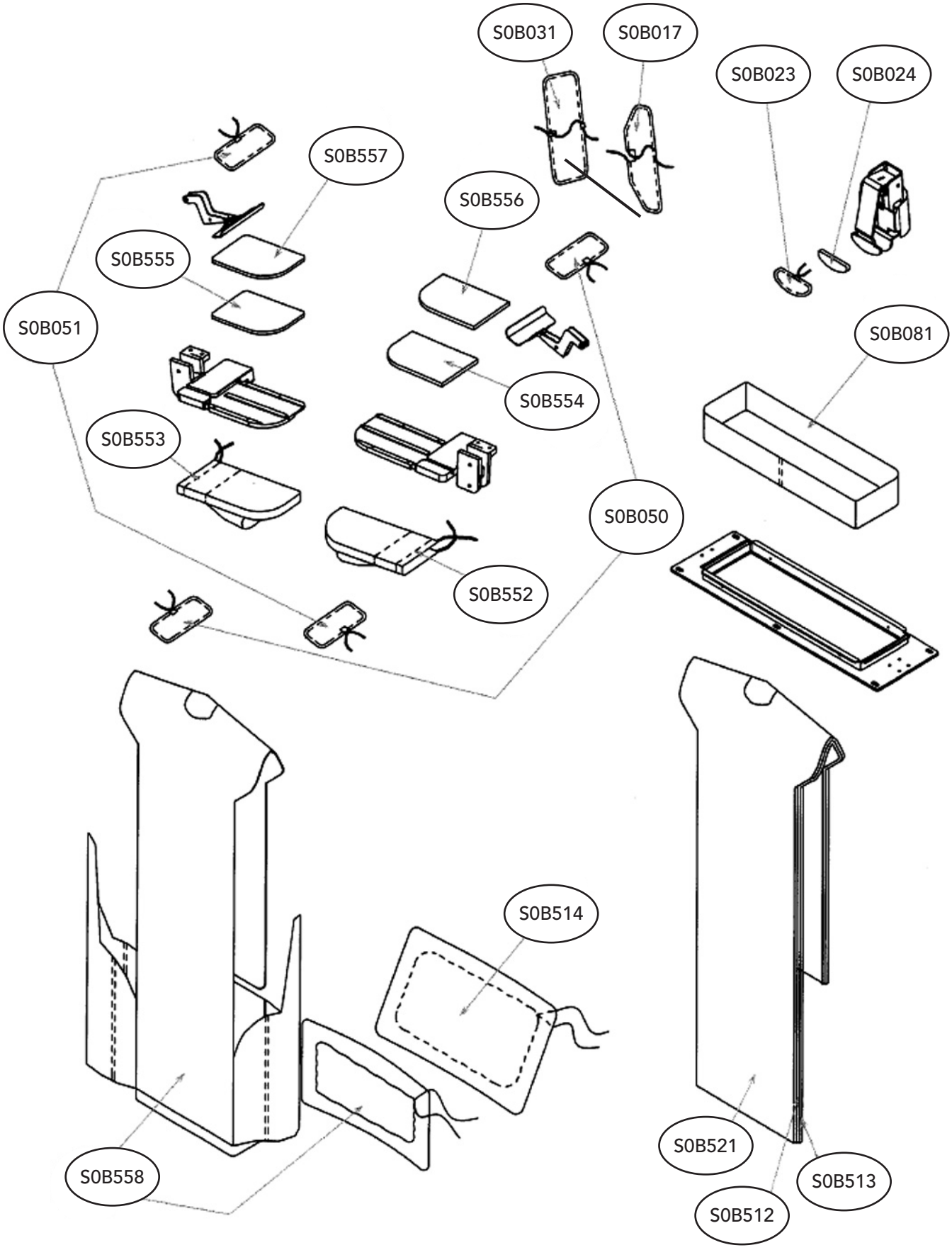
CF-161U

Cover and Pad Replacement Diagram



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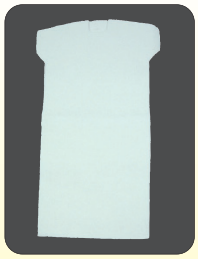
LP-170U

Covers and Pads
Parts Code Chart
and
List Prices



Part	Parts No.	Description	Machine Model No.	No./Unit	List Price
BODY	S0B600	Body Cover	LP570/170/175/ALP550	2	159.00
	S0B601	Body Felt Pad (Upper) 12mm	LP570/170/175/ALP550	2	65.00
	S0B602	Body Felt Pad (Lower) 8 mm	LP570/170/175/185/ALP550	2	60.50
	S0B603	Body SH Silicone 10mm	LP570/170/175/ALP550	2	388.50
TAIL	S0B604	Tail Clamp Cover	LP570/170/175/ALP550	2	24.00
FRONT TUCK	S0B106	Front Tuck Cover	LP570/170/175	4	10.50
	S0B107	Front Tuck Felt Pad (Left) 5mm	LP570/170/175	2	4.00
	S0B108	Front Tuck Felt Pad (Right) 5mm	LP570/175	2	4.00
	S0B109	Front Tuck H Silicone 6mm	LP570/175	4	10.50
REAR TUCK	S0B110	Rear Tuck Cover (Left)	LP570/175	2	9.00
	S0B111	Rear Tuck Felt Pad (Left) 5 mm	LP570/175	2	4.00
	S0B112	Rear Tuck Cover (Right)	LP570/175	2	9.00
	S0B113	Rear Tuck Felt Pad (Right) 5 mm	LP570/175	2	4.00
	S0B114	Rear Tuck SH Silicone 10mm	LP570/175	4	18.00
CUFF	S0B115	Cuff Clamp Cover	LP570/175	4	9.00
NECK	S0B023	Neck Clamp (Small) Cover	VARIOUS MODELS	2	4.50
	S0B024	Neck Clamp (Small) Orange Silicone	VARIOUS MODELS	2	4.00
SHORT SLEEVE	S0B017	Short Sleeve Cover	VARIOUS MODELS	4	12.00
	S0B031	Short Sleeve Holder Cover	VARIOUS MODELS	4	12.00
BLOWER	S0B081	Blower Cover	CF161/170/175	1	15.00

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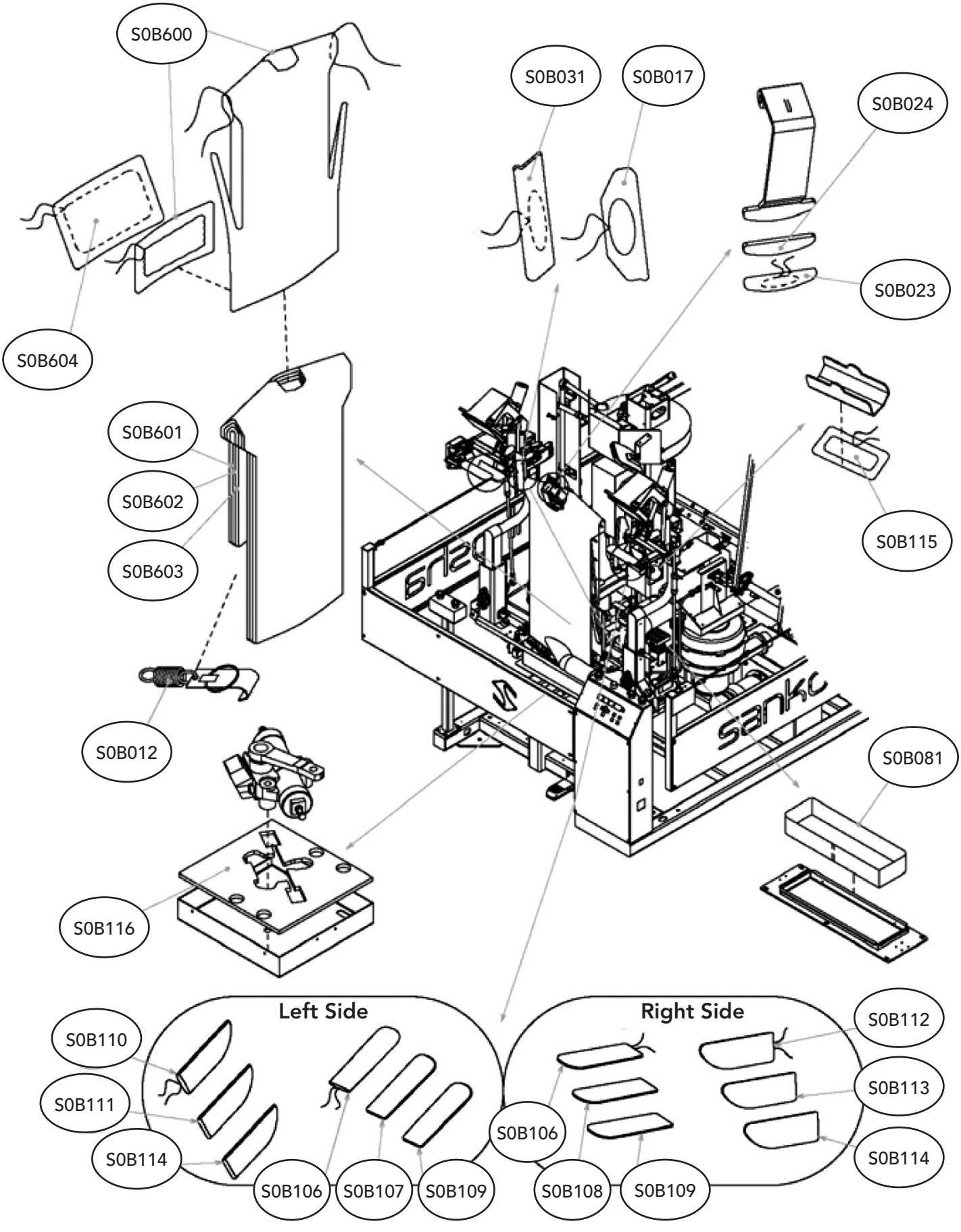
info@sankosha-inc.com

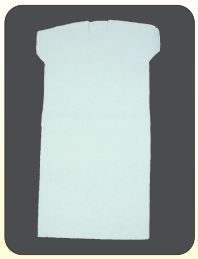
LP-170U

Cover and Pad Replacement Diagram



sankosha®
PRESS AND PROGRESS

Covers and Pads
Parts Code Chart
and
List Prices



LP-175U & LP-185U

LP-175U

LP-185U

Part	Parts No.	Description	Machine Model No.	No./Unit	List Price
BODY	S0B600	Body Cover	LP570/170/175/185/ALP550	2	159.00
	S0B601	Body Felt Pad (Upper) 12mm	LP570/170/175/185/ALP550	2	65.00
	S0B602	Body Felt Pad (Lower) 8 mm	LP570/170/175/185/ALP550	2	60.50
	S0B603	Body SH Silicone 10mm	LP570/170/175/185/ALP550	2	388.50
TAIL	S0B604	Tail Clamp Cover	LP570/170/175/185/ALP550	2	24.00
FRONT TUCK	S0B106	Front Tuck Cover	LP570/175/185	4	10.50
	S0B107	Front Tuck Felt Pad (Left) 5mm	LP570/175/185	2	4.00
	S0B108	Front Tuck Felt Pad (Right) 5mm	LP570/175/185	2	4.00
	S0B109	Front Tuck H Silicone 6mm	LP570/175/185	4	10.50
REAR TUCK	S0B110	Rear Tuck Cover (Left)	LP570/175/185	2	9.00
	S0B111	Rear Tuck Felt Pad (Left) 5 mm	LP570/175/185	2	4.00
	S0B112	Rear Tuck Cover (Right)	LP570/175/185	2	9.00
	S0B113	Rear Tuck Felt Pad (Right) 5 mm	LP570/175/185	2	4.00
	S0B114	Rear Tuck SH Silicone 10mm	LP570/175/185	4	18.00
CUFF	S0B115	Cuff Clamp Cover	LP570/175/185	4	9.00
NECK	S0B023	Neck Clamp(Small) Cover	VARIOUS MODELS	2	4.50
	S0B024	Neck Clamp(Small) Orange Silicone	VARIOUS MODELS	2	4.00
SHORT SLEEVE	S0B605	Short Sleeve Cover(Left)	LP175/185	1	12.00
	S0B606	Short Sleeve Cover(Right)	LP175/185	1	12.00
	S0B607	Short Sleeve Holder Cover(Left)	LP175/185	1	
	S0B608	Short Sleeve Holder Cover(Right)	LP175/185	1	
BLOWER	S0B081	Blower Cover	CF161/170/175/185	1	15.00

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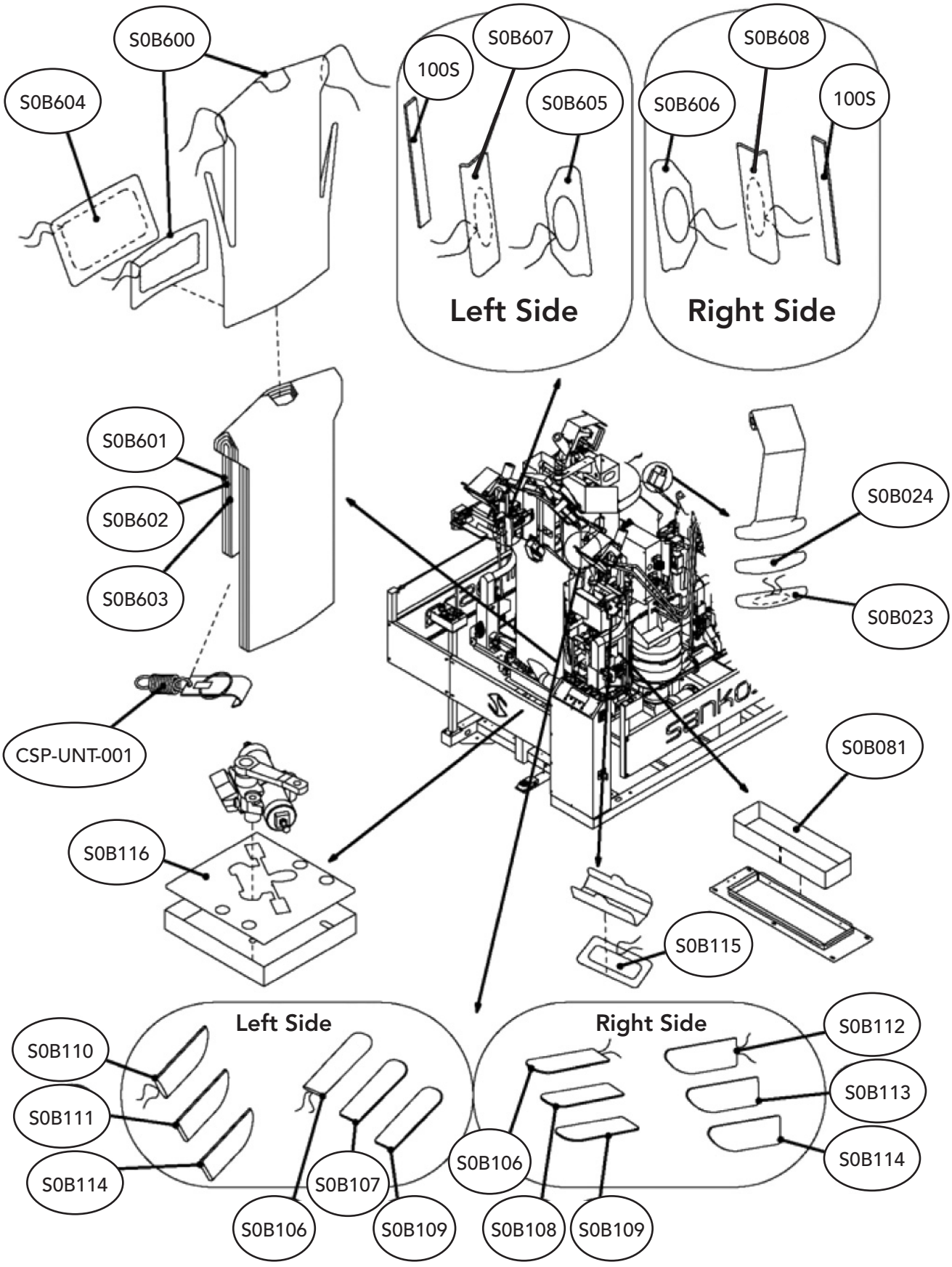
LP-175U & LP-185U

Cover and Pad Replacement Diagram

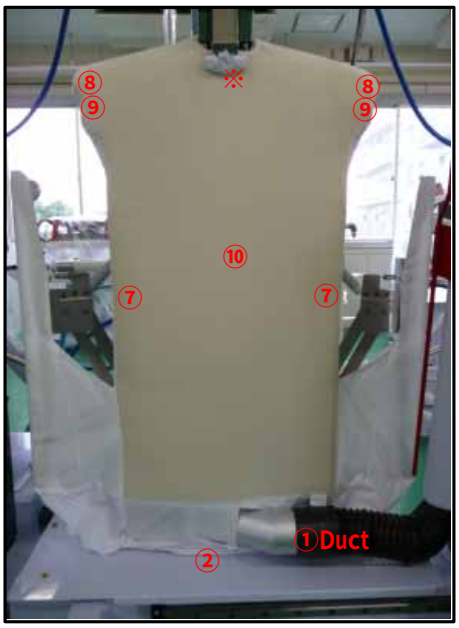


Body cover changing instruction (1/3)

1・How to remove old body cover

Caution Please let the machine **cool down completely** before changing the cover. There is risk of being **burnt if this is not done**. Please **power off** the power for all operations.

Body cover front



●Procedure for removing body cover.

Remove in following order from ①.

・Numbers in picture refer to order in which either cover or parts should be removed.

・Red numbers＝Front side Black numbers＝Rear side

①Remove duct from machine.

②Remove the string of hem.

Refer to rear side, process ③～⑥.

⑦Remove spring hook of stainless rod. (Both side shoulders)

⑧Undo strings of both shoulders.

⑨Pull out stainless rod from both side shoulders. (Front×2 Rear×2 Total 4)

*Front side stainless rod is long.

※Removed stainless rod is to reused in new cover.

⑩Raise ※neck clamp and remove body cover from machine.

Tail clamp over and Tail receiver cover

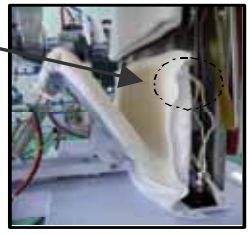
Machine rear side cover removal process

③Unfasten velcro (L type) of tail receiver cover.

④Remove fastener and separate.

⑤Undo string of tail receiver cover and remove cover.

⑥Undo the string of tail clamp cover.



⑤Close-up picture

※Once fastener is removed strings will be visible.

Number	SP-LP-BC-UE-1			Adaptive machine・Lot number	Designed	
Date	May,2009.	REV	2	LP-570/170/V2/175/185/ALP-550	Furuya	SANKOSHA

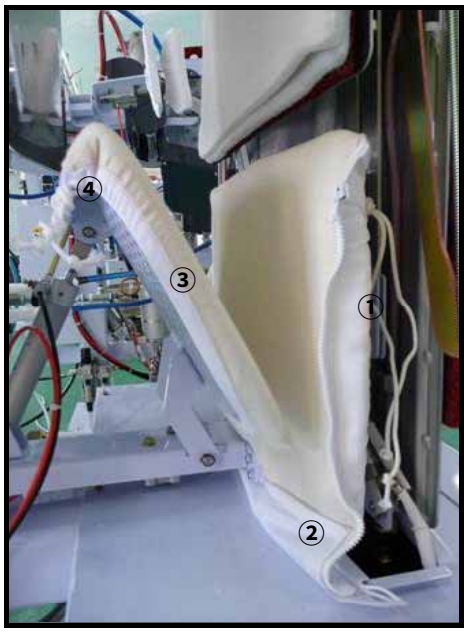
Body cover changing instruction (2/3)

2・How to install new tail clamp cover and tail receiver cover.

※All photos are LP-570.

Most machines are of different compositions but installation of cover is basically the same.

Equipped Tail clamp cover and Tail receiver cover

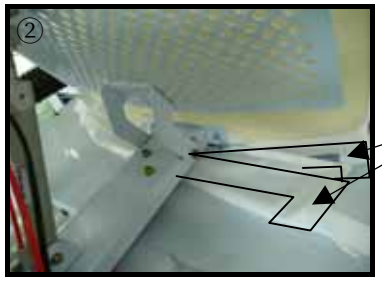


●Procedure for tail clamp cover and tail receiver cover.

Install in following order from ①.

① Pass the bands of tail clamp cover over tail clamp plate and fit inside upper part onto hook.

② Pass bottom of tail receiver cover (L type velcro parts) as seen in photos and fasten in place with velcro.



Position of L type velcro.

※photo ② refers to upper left side.

③Place tail receiver cover and tie-up string.

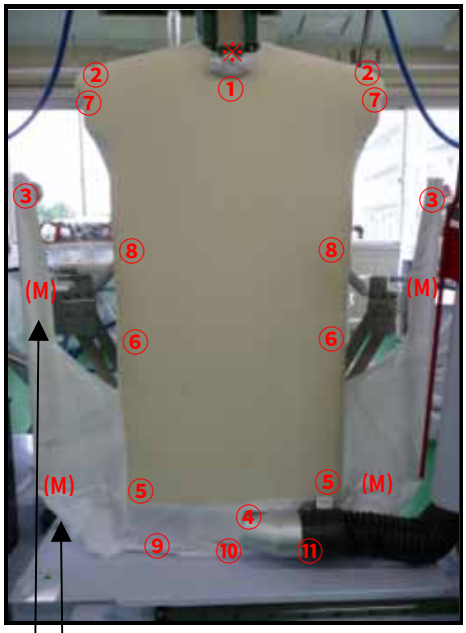
④Place upper tail clamp cover over hook as seen in photo.

Number	SP-LP-BC-UE-1			Adaptive machine・Lot number	Designed	
Date	May,2009.	REV	2	LP-570/170/V2/175/185/ALP-550	Furuya	SANKOSHA

Body cover changing instruction (3/3)

3・How to install new body cover

Completion of body cover install.



Velcro position

※All photos are LP-570 model. In case of LP-170・V2・175 model cover should equally spread over duct both left and right④.

●Procedure for body cover attachment.

Install in following order from ①.

①Raise ※neck clamp and place on cover.

②Insert stainless rods in front and back bodice from left shoulder.

* Front side is long.

③Place body cover sides starting with sides of side expander and fasten velcro.

(*) See (M) in photo.

④Pass cover over duct as seen in photo and fasten velcro.

(*) Pull inside string to front as seen in photo, in front of duct.

Velcro position

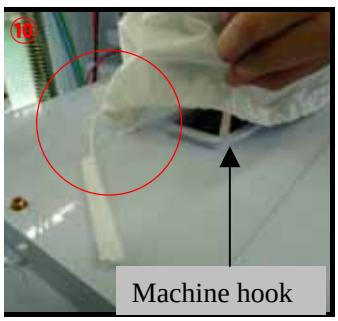
⑤⑥Put hem cloth (right and left) of front rear hem on end of body.

⑦Pull in and tie-up string of right and left shoulders.

⑧Spring hook should then be hooked over stainless rod.

(*) Refer to photo ⑦for how to remove body cover.

⑨Close fastener and fasten bottom velcro.



⑩Pass the hem string to loop of tail receiver cover.

⑪Fix hem string over hook of machine together with cloth.

⑫Connect duct hose.

⑬Flatten out any wrinkles in body cover by hand.

Number	SP-LP-BC-UE-1			Adaptive machine・Lot number	Designed	
Date	May,2009.	REV	2	LP-570/170/V2/175/185/ALP-550	Furuya	SANKOSHA

Body felt pad changing instruction (1/1)

1・How to remove old body felt pads and body silicon.

⚠ Caution

Please let the machine **cool down completely** before changing the cover. There is risk of being **burnt if this is not done**. Please **power off** the power for all operations.

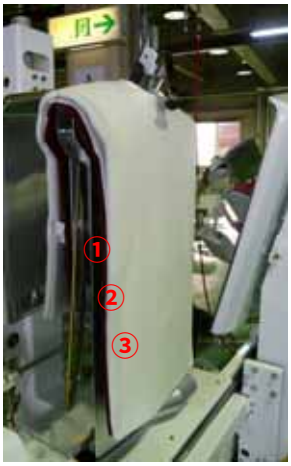
●Procedure for removing body felt pads and body silicon.

Remove in following order from ①.

・Numbers in picture refer to order in which either cover or parts should be removed.

①Raise ※neck clamp and remove body felt pads 12mm, 8mm and silicon 10mm.

Body felt pads front



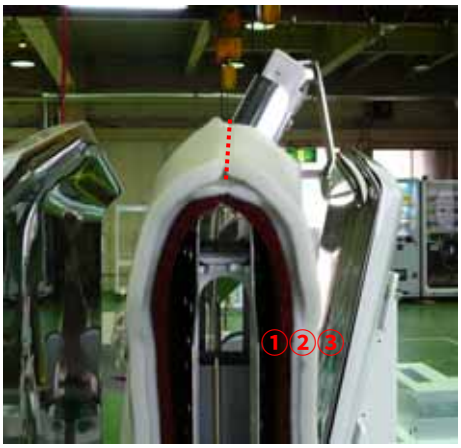
Order (Photo : From left side)

①body silicon **10mm**

②body felt pad **8mm**

③body felt pad **12mm**

Body silicon and body felt pads left side



Caution : How to install body silicon and body felt pads.

※Put body silicon and body felt pads equally on left and right sides.
(Refers to upper left side photo.)

※Unite line of machine and line of the shoulders.
(Refers to bottom left side photo.)

Number	SP-LP-BP-UE-1			Adaptive machine・Lot number	Designed	
Date	May,2009.	REV	2	LP-570/170/V2/175/185/ALP-550	Furuya	SANKOSHA

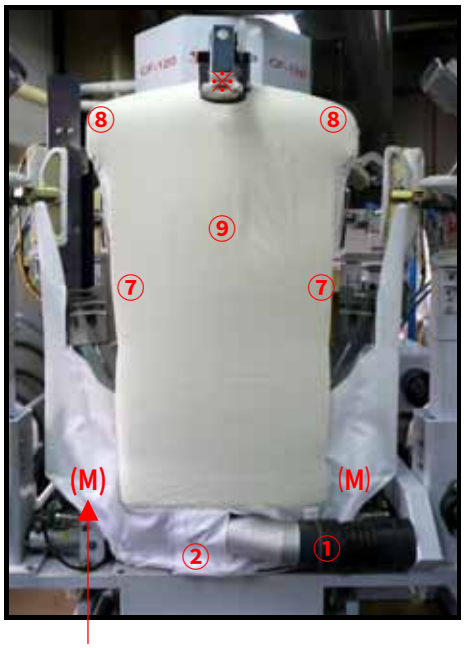
Body cover changing instruction (1/3)

1・Installation of used body cover

⚠ Caution

Please let the machine cool down completely before changing the cover. There is risk of being burnt if this caution is not respected. Please turn off the power for all operations.

Front of body cover



Velcro position

●How to remove body cover.

Remove the body cover in following order.

・Number of the picture means the removal order and position.

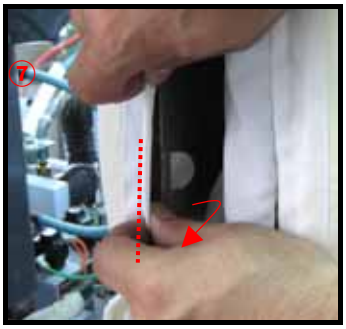
・Red numbers＝Front side Black numbers＝Rear side

①Remove duct hose from the machine.

②**Loosen lower side string.**

Regarding to procedure③～⑥, refer to 'How to remove tail cover'.

⑦**Remove the edge of the cover from both side hooks.**



Side hook position in rear side

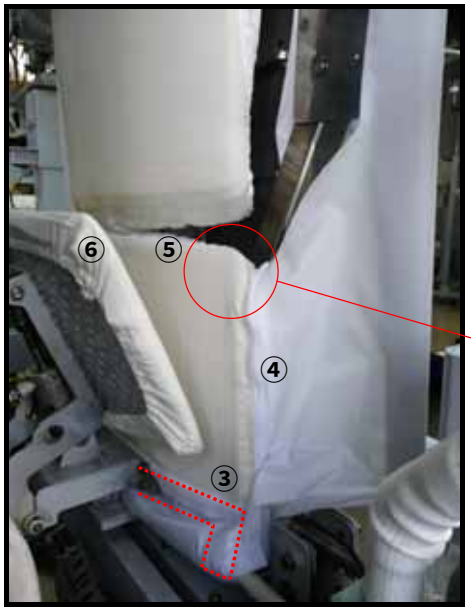
(There are 2hooks in each front side and 1hook in each rear side.)

Refer to the left picture⑦ for the hook position.

⑧**Loosen strings of both shoulder positions.**

⑨Raise neck clamp(※) and remove body cover from the machine.

Tail receiver cover and tail clamp cover



How to remove tail cover

③Unfasten velcro (L form) of tail receiver cover.

④Unfasten zipper and separate side expander cover from tail receiver cover.

⑤Loosen string of tail receiver cover and remove the cover.

⑥Loosen string of tail clamp cover and remove the cover.

Detail of ⑤

※Inside of the zipper, there are strings.

Number	SP-CF-BC-UE-1			Adaptive machine・Lot number	Designed	
Date	Nov, 2009	REV	1	CF-160	SP.Dep	SANKOSHA

Collar cover・felt・silicon changing instruction

Caution

Please let the machine **cool down completely** before changing the cover.
There is risk of being **burnt if this is not done**. Please **power off** the power for all operations.

Collar cover

Middle press cover (Black)

Screw×2 (Front side)
LP690・LP690-V2・LP695

Screw×2 (Right and left)
Only LP690-V2・LP695

① Remove the middle press cover

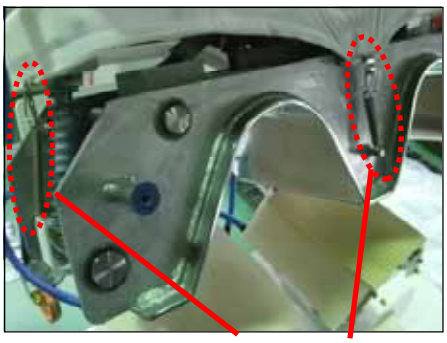
① Remove the middle press cover (Black) of front side.
(LP690：2 screws LP690-V2/LP695：4 screws)

② Remove the spring hook (4 places) which has fixed the cover and remove the collar cover.
*Have the ring of spring hook and remove it.

③ Install cover ⇒felt (white) ⇒silicon (yellow) to new collar cover.
Remove the stainless rods from old cover and install them.

④ Place a cover so that a name tag appears in front. Hook the spring hook (4places) on the stainless rods and fix the cover.

⑤ Install the middle press cover (Black).

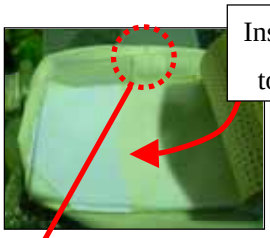


Spring hook
Front and rear Total 4

Has this

Caution:
Edge is sharp!!

②Remove the collar cover

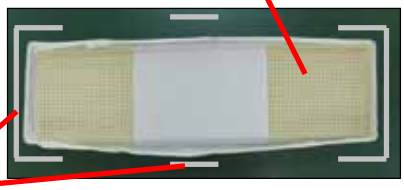


Insert the felt (white) to cloth of both sides.

Silicon is installed so that an unevenness side may be in sight.

Insert stainless rods (2 places) from this hole.

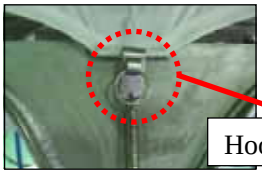
Stainless rods

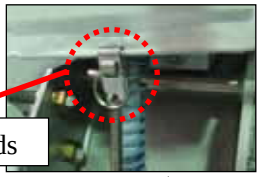


Model

③ Set preparations of the collar cover

Set name tag to the front.





Hook the stainless rods

Front and rear (2 places)

Right and left (2 places)

④ Set the collar cover

⑤ Install the middle press cover (Black)

Number	SP-LP-CC-UE-1			Adaptive machine・Lot number	Designed	
Date	Sept,2009.	REV	1	LP-690/V2/695	Furuya	SANKOSHA

Body cover changing instruction (2/3)

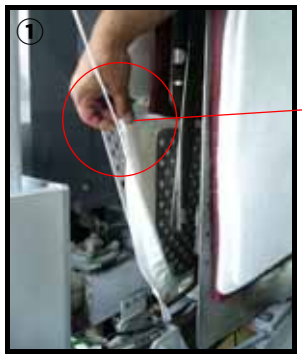
2・Installation of new tail clamp cover and tail receiver cover.

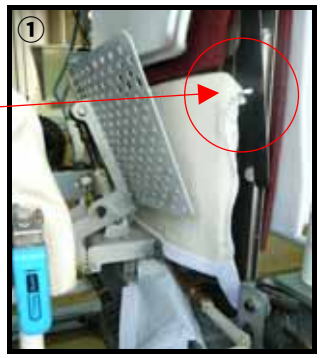
●**How to install tail clamp cover and tail receiver cover.**

Install tail covers in following order.

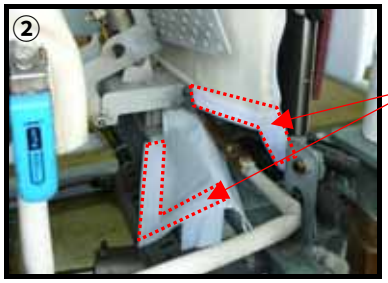
Installed tail receiver cover and tail clamp cover

① Put on tail receiver cover to tail receiver cover plate and tighten strings.





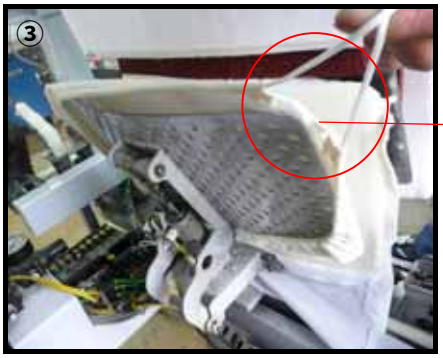
② Pass through the tail receiver cover(L form Velcro) as picture② and attach them with Velcro.

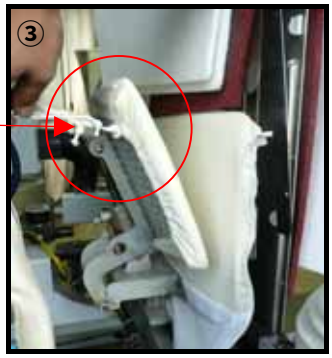


L form Velcro

※ Refer to picture②of 'Installed tail receiver cover and tail clamp cover'

③ Put on tail clamp cover to tail clamp plate and tighten strings.

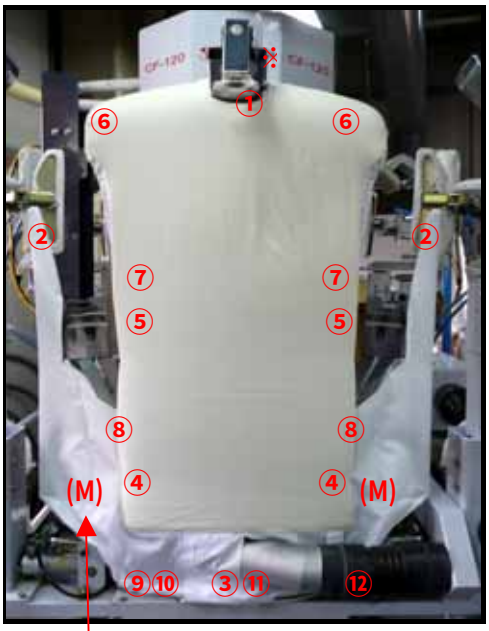




Body cover changing instruction (3/3)

3・Installation of new body cover

Installed body cover



Velcro position

※It is possible to pass duct through right or left side ③according to duct direction.

●How to install body cover.

Install the body cover in following order.

①Raise neck clamp(※) and put on body cover.

②Put on side expander cover to both side expander from top position and attach them with Velcro(M).

③Pass the cover over the duct and fix it with Velcro .

Velcro position

(*)Pull strings to front so that only cover pass around the duct.

Hook the edge of front④ and rear cover⑤ on body head.

⑥Tighten strings of both shoulders position.

⑦Hook the edge of the cover on both side hooks.

(*)Refer to procedure⑦ of 'How to remove old body cover'

⑧Attach tail receiver cover and body cover with zipper and Velcro.

⑨Pass the lower string under the cylinder and pass through side expander cover from lower position.

Top of the string.

⑩Pass string of lower position under the copper pipe and pass it through string loop. Then pull it so that string and cloth are hooked on body head.

Picture of the body head.

⑪Attach strings with Velcro in front position.

⑫Install duct hose.

⑬Flatten out wrinkles of body cover by hand.

Number	SP-CF-BC-UE-1			Adaptive machine・Lot number	Designed	
Date	Nov, 2009	REV	1	CF-160	SP.Dep	S A N K O S H A

Cuffs cover･felt･silicon changing instruction

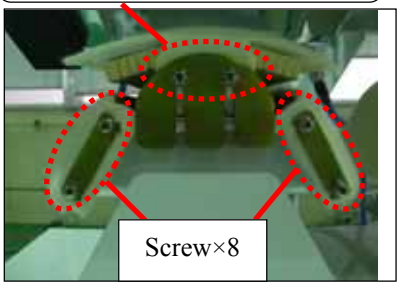
Caution

Please let the machine **cool down completely** before changing the cover.
There is risk of being **burnt if this is not done**. Please **power off** the power for all operations.

※The indicated procedure and quantity are the things only left cuffs.
Right cuffs should also change in the same procedure.
※The size of cuffs differs between LP690 and LP690V2/LP695.

① Remove the cuffs cover

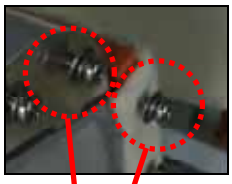
LP690 : Nut ×4
LP690V2/LP695 : Screw×4



① Remove the cuffs cover.
(Only in cover exchange, install the cover in the procedure of ⑤.)

② Loosen the nut screw front and rear cuffs parts (Total 12).Pull the fitting metal and remove the felt and silicon.
※Nut and screw are exchangeable only by loosening.

Fitting metal
Big 2 Small 4



Screw and nut are only loosened.

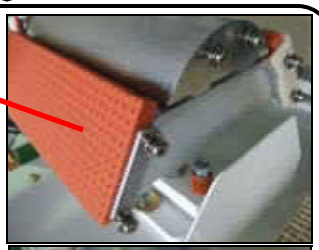
② Remove the felt

③ Set to right and left cuffs in order of a silicon (small) ⇒felt (small) .
Install the fitting metal and tighten the screw.
※Be careful of direction of felt. (See in photo)

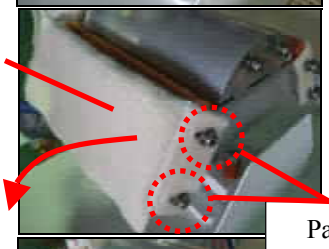
④ Set to center cuffs in order of the silicon (Big) ⇒felt (Big) .
Install the fitting metal and tighten the screw.
※Be careful of direction of felt.(Front and reverse)See in photo.

⑤ Install the cuffs cover.
※The cover has left and right. Install a name tag and a string outside.
※Pull a string strongly, and attach so that there are no wrinkles.

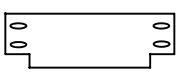
Silicon (Small)
※Not unevenness side is top



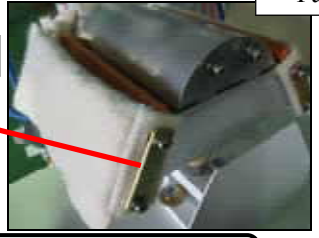
Felt (Small)
※Beige side should be in sight.
※ Set the convex downward.



Pass hole to screw

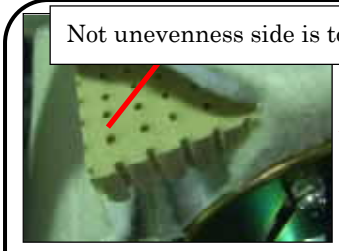


Fitting metal
(Small)

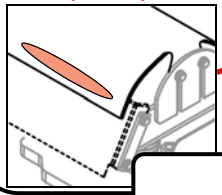


③ Install the cuffs (small)

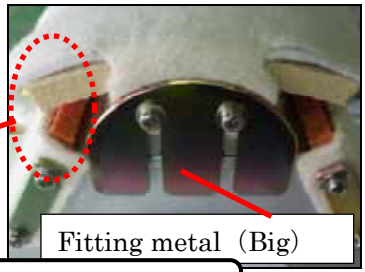
Not unevenness side is top



Pass hole to nut
※Felt (Big) surround felt (Small) and install it.



Felt (Big)
※Beige side should be in sight.



④ Install the cuffs (Big)

Name tag
(Out side)
String
(Out side・front)

⑤ Install the cuffs cover

Number	SP-LP-CFC-UE-1			Adaptive machine･Lot number	Designed	
Date	Sept,2009.	REV	1	LP-690/V2/695	Furuya	SANKOSHA

Collar cover・felt・silicon changing instruction

Caution

Please let the machine **cool down completely** before changing the cover.
There is risk of being **burnt if this is not done**. Please **power off** the power for all operations.

※Move the cover exchange side table to the front.

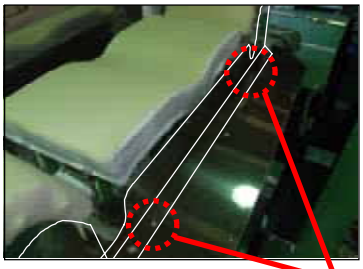
① Remove the front guard side (2 screws) and the rear guard side of table center(2 screws).
※Remove this, when fastened together with the center partition plate.

② Remove the spring hook (6 places) which has fixed the cover and remove the collar cover.

③ Install cover ⇒felt (white) ⇒silicon (yellow) to new collar cover.
Remove the stainless rods from old cover and install them.

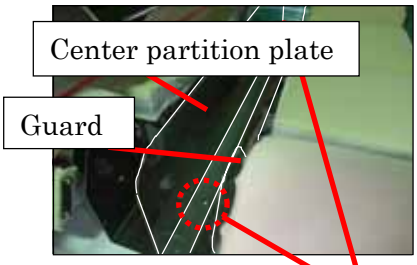
④ Place a cover so that a name tag appears in front. Hook the spring hook (6places) on the stainless rods and fix the cover.

⑤ Install the front guard side and the rear guard side of table center.



Guard front side

Screw ×2

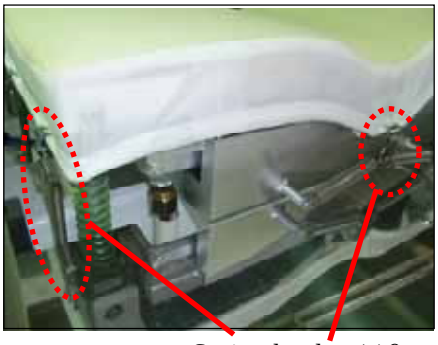


center of the table

Screw ×2

※Only the side to exchange.

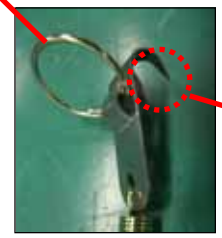
① Remove the middle press cover



Spring hook ×6

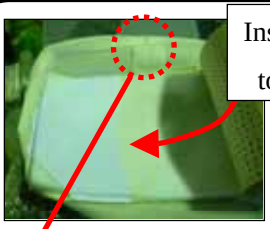
Has this

Front, rear,right and left



Caution:
Edge is sharp!!

② Remove the collar cover

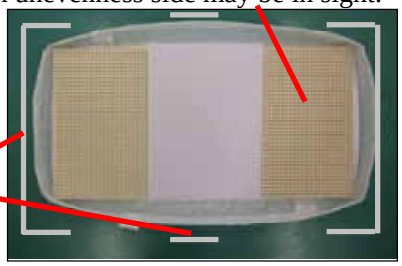


Insert the felt (white) to cloth of both sides.

Silicon is installed so that an unevenness side may be in sight.

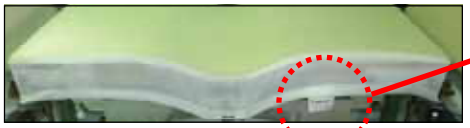
Insert stainless rods (2 places) from this hole.

Stainless rods

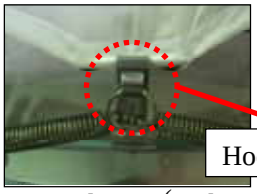


Model

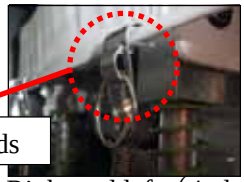
③ Set preparations of the collar cover



Set name tag to the front.



Hook the stainless rods



Front and rear （2 places）

Right and left （4 places）

④ Set the collar cover

⑤ Install the front and rear guard.

Number	SP-LP-CC-UE-2			Adaptive machine・Lot number	Designed	
Date	Sept,2009.	REV	1	LP-370/V2	Furuya	SANKOSHA

Cuffs cover･felt･silicon changing instruction

Caution

Please let the machine **cool down completely** before changing the cover.
There is risk of being **burnt if this is not done**. Please **power off** the power for all operations.

※The indicated procedure and quantity are the things only left cuffs. Right cuffs should also change in the same procedure.

① Remove the cuffs cover

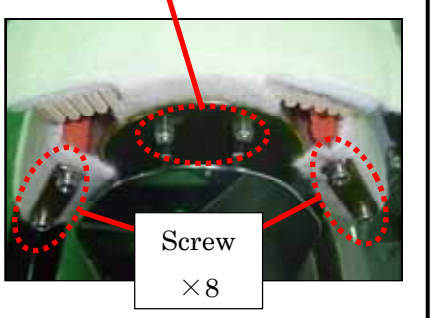
① Remove the cuffs cover.
(Only in cover exchange, install the cover in the procedure of ⑤.)

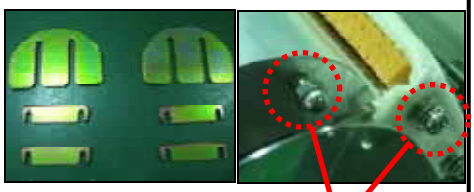
② Loosen the nut (×4) screw (×8) front and rear cuffs parts.
Pull the fitting metal and remove the felt and silicon.
※Nut and screw are exchangeable only by loosening.

③ Set to right and left cuffs in order of a silicon (small) ⇒felt (small).
Install the fitting metal and tighten the screw.
※Be careful of direction of felt. (See in photo)

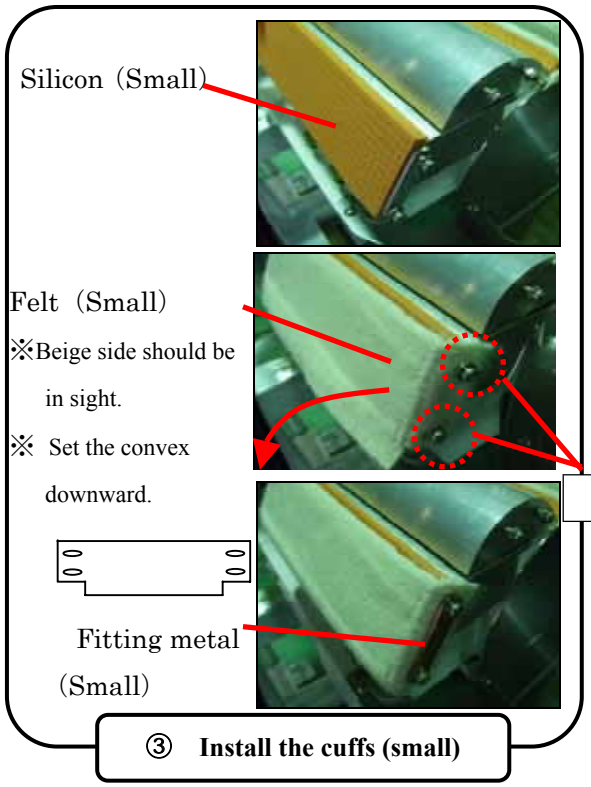
④ Set to center cuffs in order of the silicon (Big) ⇒felt (Big).
Install the fitting metal and tighten the screw.
※Be careful of direction of felt.(Front and reverse)See in photo.

⑤ Install the cuffs cover.
※The cover has left and right. Install a name tag and a string outside.
※Pull a string strongly, and attach so that there are no wrinkles.



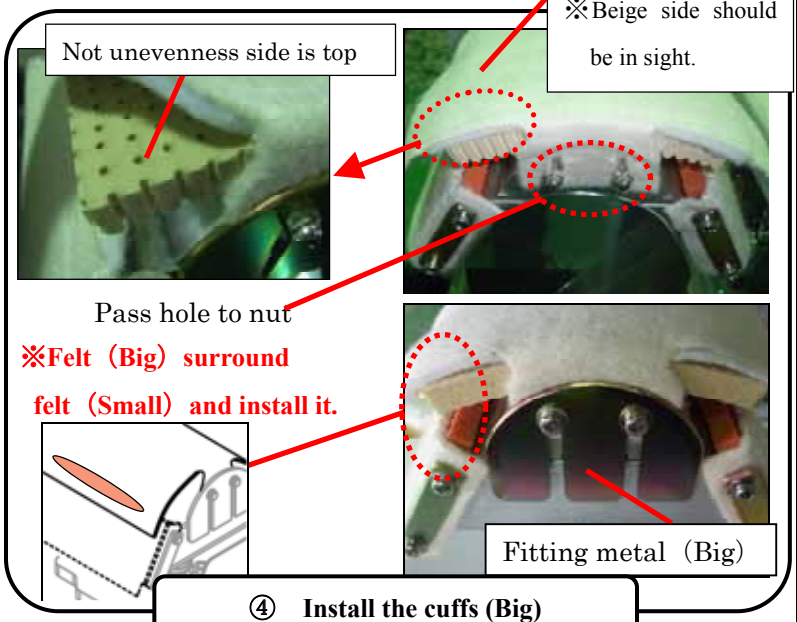


② Remove the felt

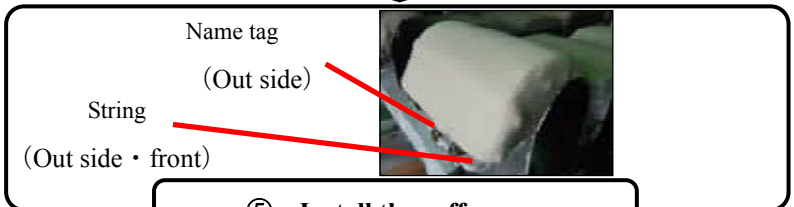


③ Install the cuffs (small)

Pass hole to screw


Not unevenness side is top
Felt (Big)
※Beige side should be in sight.
Pass hole to nut
※Felt (Big) surround felt (Small) and install it.
Fitting metal (Big)

④ Install the cuffs (Big)



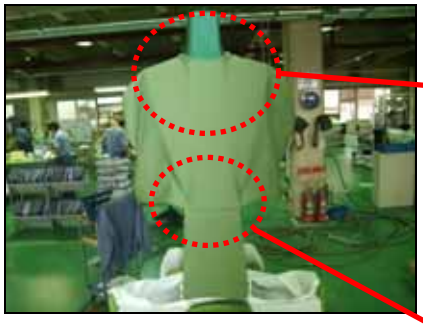
⑤ Install the cuffs cover

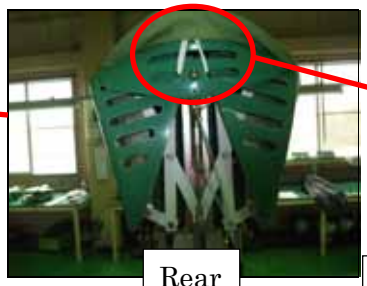
Number	SP-LP-CFC-UE-2			Adaptive machine･Lot number	Designed	
Date	Sept,2009.	REV	1	LP-370/V2	Furuya	SANKOSHA

Body cover and Clamp cover changing instruction

⚠ Caution

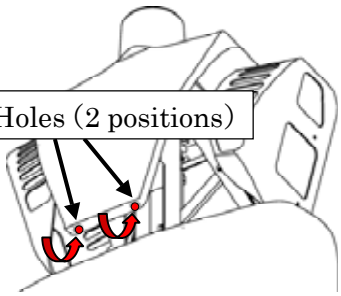
Please let the machine cool down completely before changing the cover. There is risk of being burnt if this caution is not respected. Please turn off the power for all operations.





Rear

Pass strings through the hole and tie it inside



Holes (2 positions)

Front low

Pass strings through the hole from lower side and tie it inside.

～ How to replace body cover～

1 : Remove used body cover.

2 : Put on the new body cover.

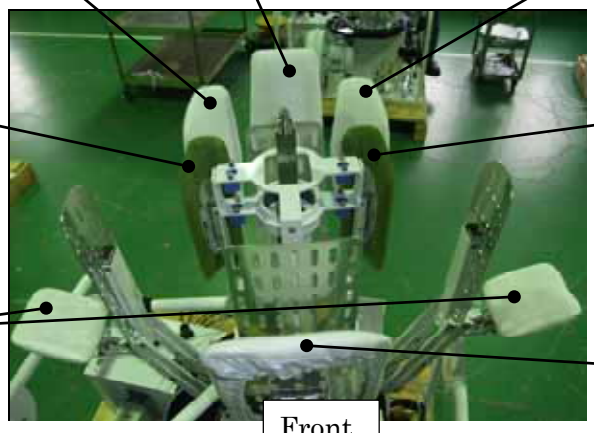
3 : Tie the strings of rear and front low like the picture.

Left side vents clamp

Tail clamp

Right side vents clamp

Left side vents receiver



Front

※ The body and tail cover are removed in this picture intentionally for this document.

Right side vents receiver

Side clamp

Front clamp

～ How to replace each clamp cover. ～

1 : Remove the used cover.

2 : Match four corners of mat with each metal part and put on the cover.

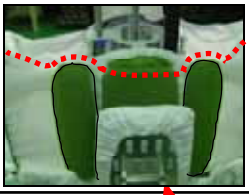
Number	SP-DF-UC-UE-2			Adaptive machine・Lot number	Designed	
Date	Nov. 2009	REV	1	DF100-V2	SP.Dep	S A N K O S H A

Lower body cover changing instruction

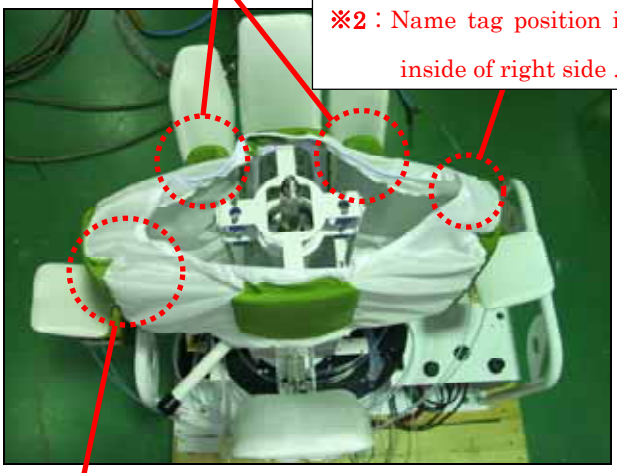
⚠ Caution

Please let the machine cool down completely before changing the cover. There is risk of being burnt if this caution is not respected. Please turn off the power for all operations.

1 : Move up the body to make the replacement easier and turn off the power.

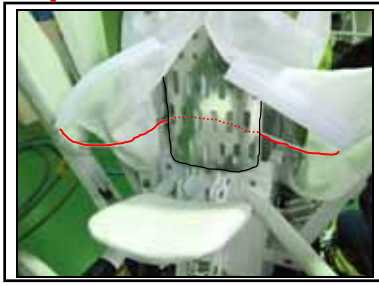


※1 : Pass the strings inside of the side vents receivers.



※2 : Name tag position is inside of right side .

※ The body is removed in this picture intentionally for this document



※3 : Pass the left side string inside of the side clamp receiver.

2 : Put on the lower covers

1 : Move up the body to make the replacement easier and turn off the power.

※Operation before turning off the power could injure the operators.

2 : Remove used lower body cover and put on new one.

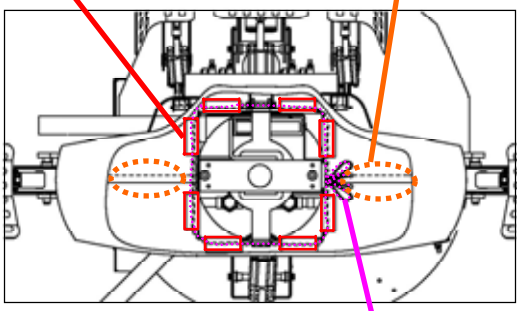
Check ※ 1 ～ 3 cautions before the replacement.

3 : Match 4 corners of lower clamp covers with metal parts of the lower receivers and tie strings inside.

4 : Pass string of lower cover under hooks (8 positions) and tie it on right side. Then attach covers with Velcro.

①Pass the string of lower cover under hooks (8 positions)

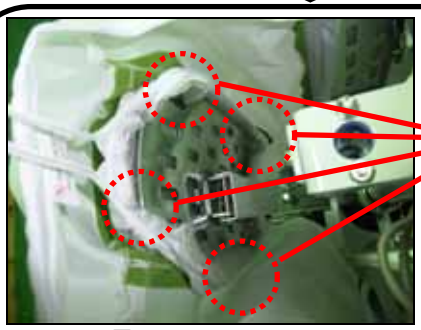
② Attach covers with Velcro. (2 positions)



From upper view

③ Tie string not to leak the blower.

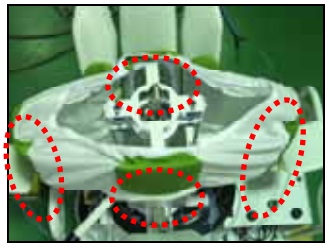
4 : Tie lower body cover string.



From upper view

Match 4 corners of lower receiver covers with metal parts of the lower receivers and tie strings inside.

※Put on other covers on same way .



4positions(front, rear and two sides)

3 : Put on lower receiver covers.

Number	**SP-DF-LC-UE-1**			Adaptive machine・Lot number	Designed	
Date	**Nov. 2009**	**REV**	**1**	**DF100-V2**	SP.Dep	S A N K O S H A

Body cover, felt pad changing instruction

⚠ Caution Please let the machine cool down completely before changing the cover. There is risk of being burnt if this caution is not respected. Please turn off the power for all operations.

Press 'Tail Clamp up button'.

1 ：Tail clamp up

2 ：Turn off the power

Knot

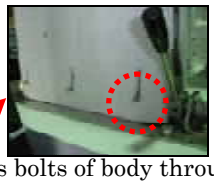
Fixation plate

Nut

(6pcs)

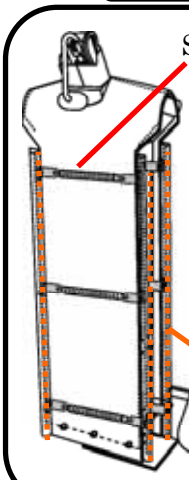
3 ：Remove body cover and felt pad.

Pass behind the tail clamp



Pass bolts of body through the holes of felt pad.

4 ：Install body felt pad



Spring hook (Inside of the body)

DF550：6pcs

KF550：8pcs

Hold here.

Attention

Edge is sharp.

Stainless steel rods (4pcs)

5 ：Install stainless steel rods and spring hooks.

1 ：Press 'Tail Clamp Up button' to remove bolts of tail position easily. Tail Clamp will move up.

2 ：Turn off the power.

3 ：Remove the nuts of front, rear lower plate (6pcs) and spring hooks (DF550：6 pieces, KF550：8pcs).
Then remove body cover and felt pad.

※At same time, remove stainless steel rods(4pcs).

※Be careful not to be injured by the edge of spring hook.

4 ：Put new body felt pad on the body and pass the bolts of the body (6pcs) through the holes of body felt pad.
(Refer to the picture)

5 ：Pass stainless steel rods through the side of body felt pad and fix them with spring hooks.

6 ：Put new body cover on the body.(Refer to the picture)

7 ：Install fixation plate with nuts.(Don't tighten them fully yet)

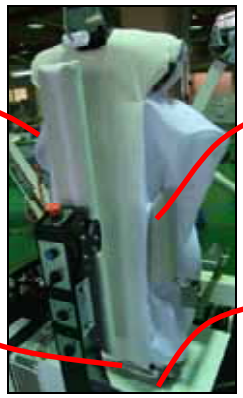
※Check if the direction of installed plate is correct referring to the picture.

※Pass strings under the fixation plate.

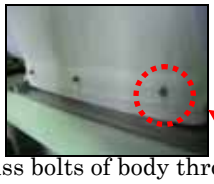
8 ：Tie the strings tightly and tighten the nuts fully.

※At this time, fix them and make bolts flat with the surface of nuts.

Behind the tail receiver



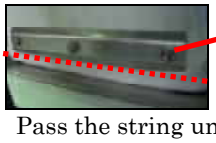
Inside of side expander



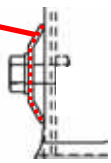
Pass bolts of body through the holes of felt pad.

Inside of the lever

6 ：Install body cover



Fixing direction of fixation plate.



Pass the string under fixation plate.

7 ：Fix fixation plate(not fully)

※Fix bolts and made them flat with the surface of nuts.
(To protect nut from the damage.)

8 ：Tie the strings and tighten the nuts

Number	SP-DF-BC-UE-1			Adaptive machine・Lot number	Designed	
Date	Nov, 2009	REV	1	DF550/KF550	SP.Dep	SANKOSHA

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